

YE-870 双工位热熔硬头贴合机 Thermoplastic Toe Puff Coupling Machine

1. 本机主要用于鞋帮面皮与片材包头之粘合
2. 片材包头之材料，可采用预涂热熔胶或一般材料预涂上粘合，内里涂上粘胶后，再与帮面粘胶。
3. 本机采用气压传动，利用下拱型之模具，将帮面皮与片材包头粘合，内里涂上粘胶后，再与帮面粘合，使帮面皮、片材包头与内里粘合为一体。
4. 拱型之上下模具设计，使加工后之帮面，更利于后续工序加工处理。拱型之上模，配有发热装置，使包头上的预涂热熔胶融化，与帮面压后更为牢固。
5. 压合的时间及温度，均可按加工材料要求，加以适当调校。
6. 在下模带一小杆可将片材包头压着定位后，上模才下降进行压贴，确保片材包头在帮面上位置准确。

1. The machine is mainly used for vamp leather and sheeting tip binding.
2. The material of sheeting tip can be pasted with vamp by pre-spraying thermoplastic glue or pre-spraying glue over ordinary material and coating with glue inside, then binding with vamp.
3. This machine adopts pneumatic driving and use upper and lower arc moulds to bind the vamp leather with sheeting tip. The binding shall be done after the inside is coated with glue so that the vamp leather and sheeting tip can be bound together as an integral part.
4. The design of arc shape upper and lower moulds will facilitate the processing later. The arc upper mould is provided with heating device to melt the pre-coated glue and will make the vamp firmer after pressing.
5. The time and temperature of pressing can be adjusted upon the requirement of processed materials.
6. Unfed the lower mould, there is a small pole, which can conduct pressing by upper mould after the sheeting tip is pressed in alignment. This design can ensure accurate location of sheeting tip on vamp.

机械尺寸 Dimensions	重量 Weight	电压 Voltage	功率 Power	空压源 Air Pressure	产量 Capacity
510X1000X1630mm	170Kg	220V/50HZ	1.2kw	0.6MPa	2200Pairs/8H



YUANYI SHOE MAKING MACHINE

远益鞋机



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